# **Senior Design Project Description**

<b>Company Name</b>	Carrier Corporation	<b>Date Submitted</b>	05/09/2020
Project Title	Development of water mist system for	Planned Starting	Fall 2020
	Evaporative cooling in Chiller	Semester	
	Application		
	(CARR_MIST2)		

# **Personnel**

Typical teams will have 4-6 students, with engineering disciplines assigned based on the anticipated Scope of the Project.

Please provide your estimate of staffing in the below table. The Senior Design Committee will adjust as appropriate based on scope and discipline skills:

Discipline	Number	Discipline	Number
Mechanical	3	Electrical	2
Computer		Systems	
Other (			

## **Company and Project Overview:**

Carrier is a world leader in high-technology heating, air-conditioning and refrigeration solutions. Carrier is a part of UTC Climate, Controls & Security, a unit of United Technologies Corp., a leading provider to the aerospace and building systems industries worldwide.

Built on Willis Carrier's invention of modern air conditioning in 1902, Carrier is a global leader in heating, air-conditioning and refrigeration solutions. In addition to the familiar residential products, Carrier has a vast array of heavy capacity commercial products for buildings and hi-rises of all types. These sophisticated units contain a wide variety of technologies including air handlers, air/water chillers, sensors and building automation controls.

The 9701 Old Statesville Rd Charlotte NC Carrier facility contains design engineering, test engineering and manufacturing operations. Some product examples are shown below:



#### **Project Requirements:**

Evaporative cooling is a means for lowering the ambient temperature seen by the heat rejecting heat exchangers (condenser) in an air cooled air-conditioning system (Air cooled Chiller in this case) to the wet bulb temperature of the air. This improves the effectiveness of the heat rejecting heat exchangers and the efficiency of the overall system.

# Air Cooled Chiller Example:



Evaporative cooling is achieved by spraying a water mist into the air in the vicinity of the condenser coils which is then pulled into the coils by means of induced draft fans. The water mist creating nozzles are optimally sized and spaced, such that the water use and water pump power consumption is minimal and that there is an even distribution of temperature across the coils.

The CARR\_MIST Phase 1 team developed an initial proof-of concept implementation of this concept. See Photos below:





The system is designed to be fully automated so that the spray is activated when the dew point is within a specific range to where there is economic benefit to activating the system. With the completion of the Phase 1 effort, the team identified areas of design improvement in the flow adjustment, filtration, controls, mounting and junction box areas. This new design scope and the entire operation requires testing to confirm all functionality, and testing at Carrier to verify energy efficiency ratings.

### **Expected Deliverables/Results:**

- 1. A report out of the project either electronically or hard copy
- 2. Physical system design and benefit analysis
- 3. The control codes developed.
- 4. Demonstration of the system

### Disposition of Deliverables at the End of the Project:

Hardware developed is the property of the Industry Supporter. Typically the work product is displayed at the last Expo then immediately handed over to the supporter unless arrangements have been made to deliver at a future date. Please confirm your expectation in this section.

# <u>List here any specific skills, requirements, specific courses, knowledge needed or suggested (If none please state none):</u>

• Preference given to students that have taken or will be taking MEGR 3214 – Refrigeration and Air Conditioning